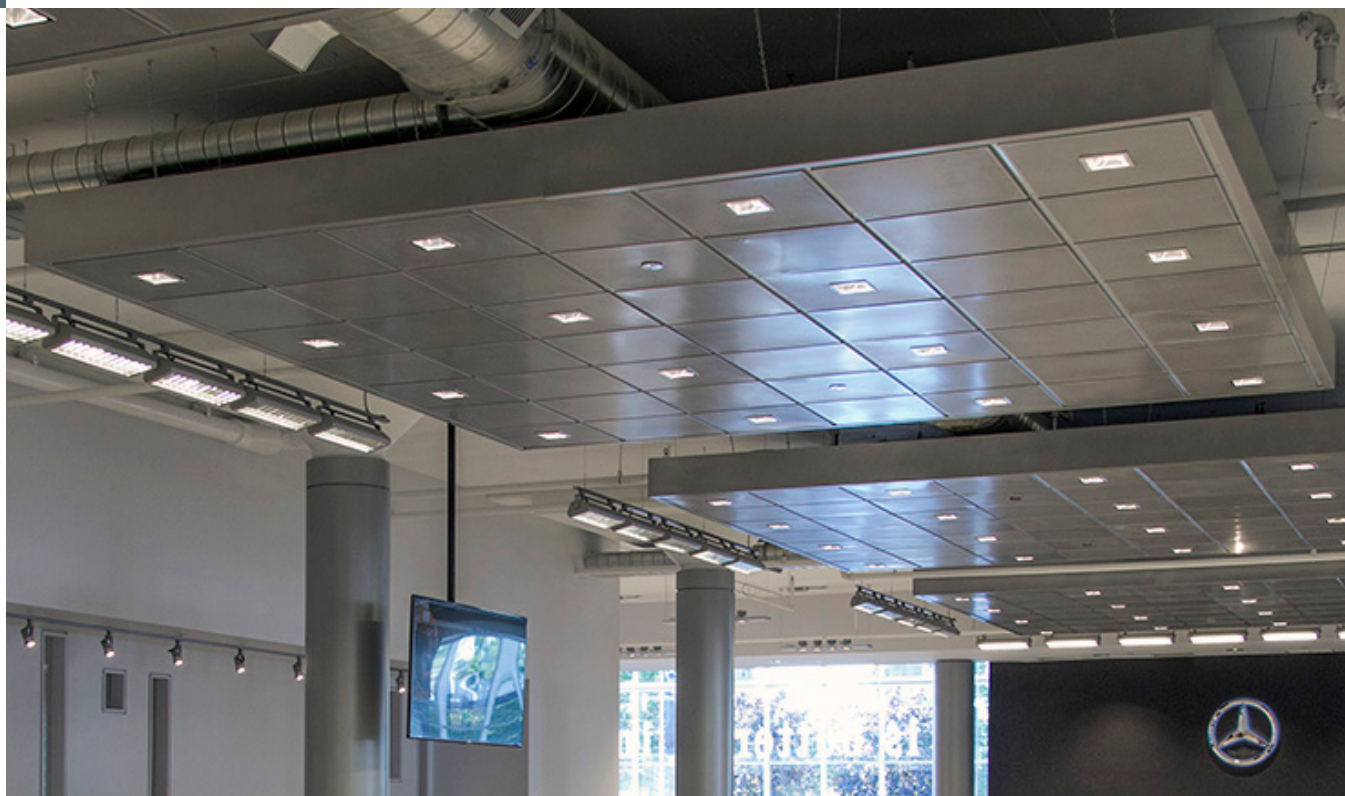




DATA SHEET: NUVO™ Panel-LI (Lay-In) Ceilings (Metal)

Lay-In Panel

Materials

Aluminum Sheet: 3003-H14 alloy (Standard) or 5005-H34 alloy (For use with anodized finishes). Typical minimum thickness 20Ga. (.032" / 0.8 mm)

Stainless Steel Sheet: Type 304 (Standard) or 316 (For higher degree of corrosion resistance). Minimum gauge 20Ga. (.031" / 0.8 mm)

Galvanized Steel Sheet: Galvanneal Satin Coat, Typical minimum 24 Ga. (.028" / 0.7 mm)

MESH Panels, in both steel and aluminum, also available.

Finishes

Aluminum: Baked polyester powder, or two or three coat fluoropolymer coatings by PPG® or Valspar®. Class I or II anodic finishes.

Stainless Steel: Satin brush # 4, Mirror # 8 or other readily available finishes for example, Non-Directional Brush or Random Swirl.

Galvanized Steel Sheet: Baked polyester powder.

Ourborite™ faux wood veneer / OurboriteLUX™ woodgrain finish.

Dimensions

Metal Lay-In Panels are available in standard 2' x 4' and 2' x 2' with custom sizes available.

Designs

Nelson offers a complete line of standard Lay-In, Tegner and Bolt Slot

Acoustics

Metal Ceilings are available both non-perforated (non-acoustic) and perforated (acoustic). Perforation patterns are limited only to the type of material and gauge chosen and available tooling.

Presently Nelson offers more than fifty different perforation patterns ranging from diagonal (45-degree), staggered (60-degree) to straight as well as round, square and oblong holes.

Our standard acoustical material consists of a Black pre-laminated fleece (SoundTex®) bonded to the concealed face of the ceiling panel.

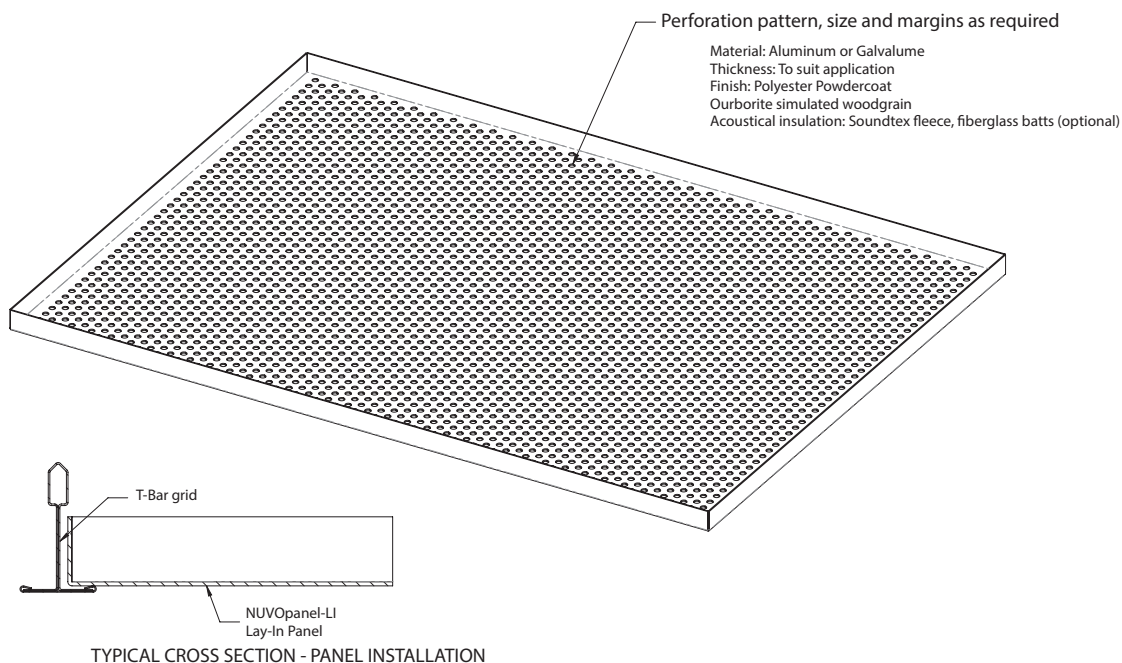
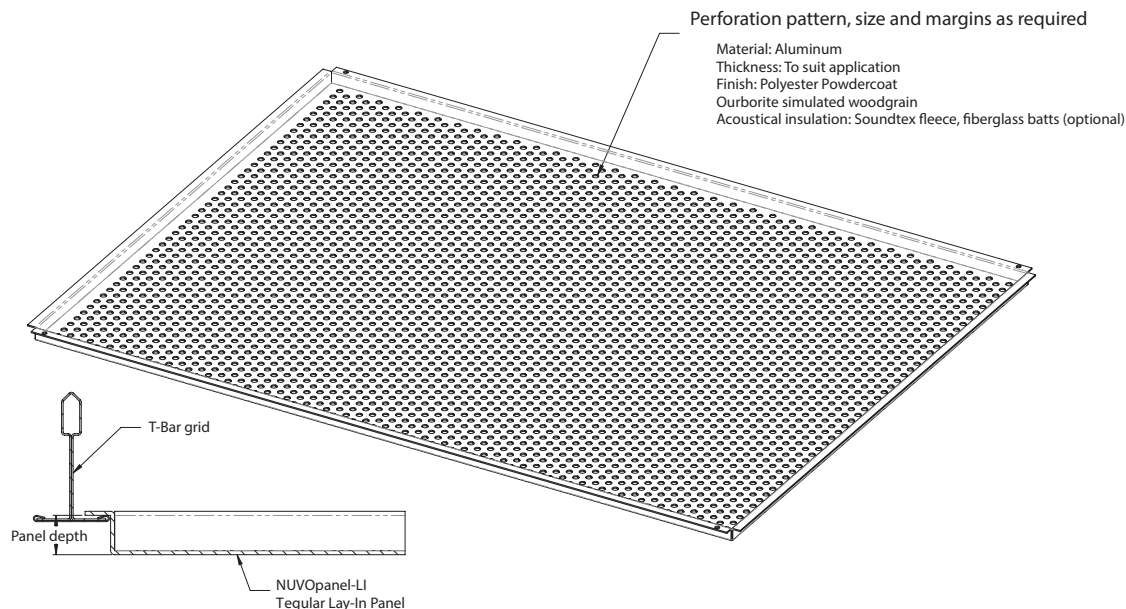
Standard References

- A. ASTM E84 - Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
- B. AAMA 605.2 - Specification for High Performance Finishes
- C. ASTM A 366/A 366M Standard Specification for Commercial Steel (CS) Sheet, Carbon (0.15 Maximum Percent) Cold-Rolled; 1997.
- D. ASTM A 666 Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2000.
- E. ASTM B36/B 36M Standard Specification for Brass Plate, Sheet, Strip, and Rolled Bar; 2006.
- F. ASTM B 209/B 209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2004.

DATA SHEET: NUVO™ Panel-LI (Lay-In) Ceilings (Metal)

Lay-In Panel

NUVO-PANEL - LI (Tegular and Standard)



DATA SHEET: **Stainless Steel & RAL Color System**

Architectural finishing with Stainless Steel and Powder Coat colors

Metal surfaces have an appeal of their own that few other materials can compare to but it is no match for the environment without proper surface treatment. Since Nelson is a turn-key operation; finishing is an important part of our manufacturing process. Finish quality is the first impression that everyone sees and maybe the most critical part of what makes architectural metals so attractive.

For Products that require a wet paint or powder coating, a five-stage washing system is used to remove any residual oils and properly prepare the surface for maximum coating adhesion. With large batch painting and powder coating booths and a 10 ton overhead crane, even very large coatings and fabrications can be accommodated.

With a broad customer base and a wide range of fabrication capabilities, we are able to provide any level of service desired, all of which are backed by our ISO 9001:2015 certified quality management system.

FINISHING Processes

Grinding, De-burring, Polishing, Wet Painting, Powder Painting & Plating

Stainless Steel Finishes

Stainless Steel finishes are available in a number of patterns. Standards: #2, #3, #4 & #8 Mirror (Many more options available)

Color: RAL

Nelson's Architectural Metals Division uses the RAL Universal Color System as the color guide for standard project colors. We also have the ability to match any existing color or create a specific color when needed.

For additional information about our custom finishing and assembly services, contact us directly.

JUPITER SILVER

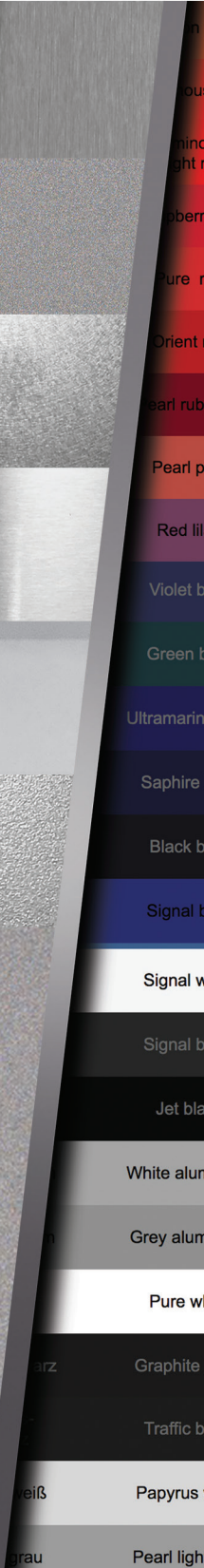
BRUSHED ALUMINUM

NON-DIRECTIONAL

SATIN BRUSH

#8 MIRROR

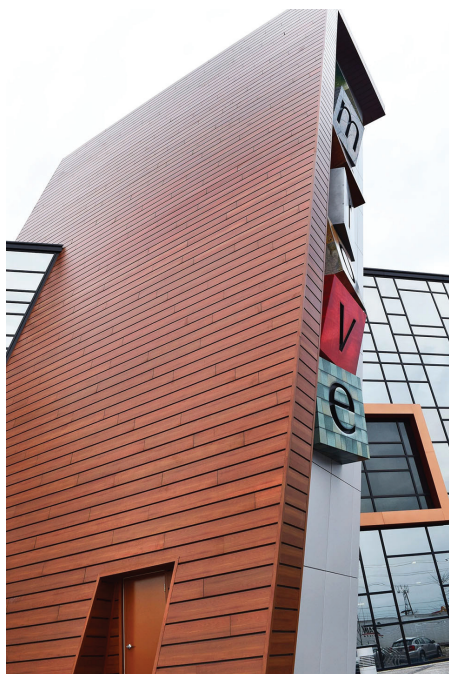
SANDSTONE



DATA SHEET: Ourborite | LUX Series *(sample Wood Finishes)*

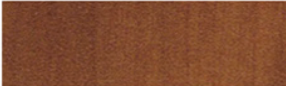
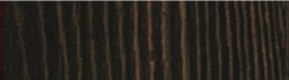
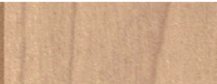
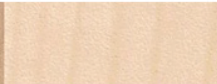
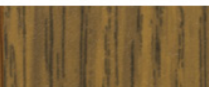
With powder coating and sublimated finishes

Nelson Industrial Inc. / Architectural Metals Division • 905.428.2240 • www.nelsonamd.com • info@nelsonamd.com



The Ourborite™ LUX Series features elevated aesthetics and durability with our new revolutionary powder coating and sublimated finishes. This advanced manufacturing process begins with the application of a specially formulated powder coating, known for its superior adherence and resilience. This eco-friendly coating is electrostatically applied and then cured under high heat, creating a hard, protective layer that is significantly more resistant to scratches, chipping, and fading compared to traditional paints. The series then introduces a specialized sublimation technique, transferring high quality wood designs onto powder-coated surfaces using intense heat and pressure. This process results in vivid, wood-like patterns that are seamlessly integrated into the coating, ensuring durability and colour vibrancy. These finishes are also formulated with UV resistant properties and can be cleaned easily.

SAMPLES SHOWN AS A GUIDE ONLY. FOR PROPER COLOUR DISPLAYED, REQUEST PRODUCT SAMPLES.

					
LIGHT CEDAR 0113		DARK PECAN 0214		LIGHT PECAN 0114	
					
RED OLIVE 0311		DARK ROSEWOOD 0210		LIGHT ROSEWOOD 0110	
					
DARK OLIVE 0211		LIGHT OLIVE 0111		CREAM OLIVE 1511	
					
LIGHT NATIONAL WALNUT 0106		DARK TABLE WALNUT 0205		LIGHT TABLE WALNUT 0105	
					
DARK ANTIQUE OAK 0208		LIGHT ANTIQUE OAK 0108		DARK FIR 0203	
					
DARK KNOTTY PINE 0207		LIGHT KNOTTY PINE 0107		DARK CHERRY 0202	
					
CREAM CHERRY 1502		WHITE CHERRY 0402		CANADIAN MAPLE 0415	
					
CREAM DISTRESSED OAK 0112					
					
DARK BAMBOO 0209		LIGHT BAMBOO 0109		DARK ACACIA 0201	
					
LIGHT ACACIA 0101					
					
DARK CEDAR 0213		CHARRED ROSEWOOD 0310			

DATA SHEET: Perforation Patterns

Popular Standards

Standard Patterns

SHAPE	DIRECTION	HOLE x CENTRE DIST.	CENTRE DIST.	OPEN AREA	ID-NUMBER
ROUND	STRAIGHT	1/16" x 0.2165"	0.2165"	6.6%	R1052
"	"	1/16" x 0.1894"	0.1894"	8.6%	R1032
"	"	1/16" x 0.1624"	0.1624"	11.6%	R1022
"	"	5/64" x 0.4332"	0.4332"	2.6%	R1092
"	"	5/64" x 0.2166"	0.2166"	10.2%	R1091
"	"	5/64" x 3/16"	0.1898"	13.4%	R1082A
"	"	3/32" x 0.3248"	0.3248"	6.6%	R1142
"	"	3/32" x 0.2706"	0.2706"	9.4%	R1132
"	"	1/8" x 0.4330"	0.4330"	6.5%	R1192
"	"	1/8" x 3/8"	0.3788"	8.6%	R1182
"	"	1/8" x 0.3248"	0.3248"	11.6%	R1172
"	"	3/16" x 0.6495"	0.6495"	6.6%	R1282
"	"	3/16" x 0.5413"	0.5413"	9.4%	R1272
"	"	3/16" x 0.4871"	0.4871"	11.6%	R1262
"	"	3/16" x 0.4330"	0.4330"	14.7%	R1252
"	"	1/4" x 0.8660"	0.8660"	6.6%	R1352
"	"	1/4" x 0.6495"	0.6495"	11.6%	R1342
"	"	1/4" x 0.5413"	0.5413"	16.8%	R1332
"	"	1/2" x 1.2990"	1.2990"	11.6%	R1462
"	"	1/2" x 1.0826"	1.0826"	16.8%	R1442

ROUND	STAGGERED	1/16" x 9/32"	0.2812"	4.5%	R1025
"	"	1/16" x 3/16"	0.1875"	10.1%	R1024
"	"	1/16" x 1/8"	0.1250"	22.7%	R1050
"	"	5/64" x 1/8"	0.1250"	35.3%	R1090
"	"	5/64" x 0.1096"	0.1096"	46.0%	R1080A
"	"	3/32" x 3/16"	0.1875"	22.7%	R1140
"	"	3/32" x 5/32"	0.1562"	32.7%	R1130
"	"	1/8" x 1/4"	0.2500"	22.7%	R1190
"	"	1/8" x 7/32"	0.2188"	29.6%	R1180
"	"	1/8" x 3/16"	0.1875"	40.3%	R1170
"	"	3/16" x 3/8"	0.3750"	22.7%	R1280
"	"	3/16" x 5/16"	0.3125"	32.7%	R1270
"	"	3/16" x 9/32"	0.2812"	40.3%	R1260
"	"	3/16" x 1/4"	0.2500"	51.0%	R1250
"	"	1/4" x 1/2"	0.5000"	22.7%	R1350
"	"	1/4" x 3/8"	0.3750"	40.3%	R1340
"	"	1/4" x 5/16"	0.3125"	58.0%	R1330
"	"	1/2" x 3/4"	0.7500"	40.3%	R1460
"	"	1/2" x 5/8"	0.6250"	58.0%	R1440

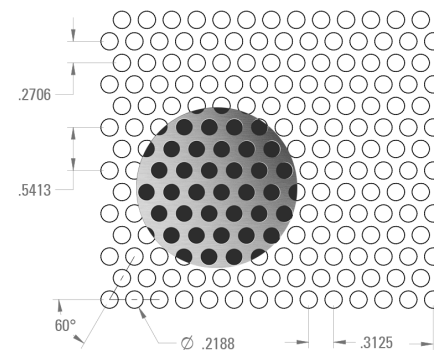
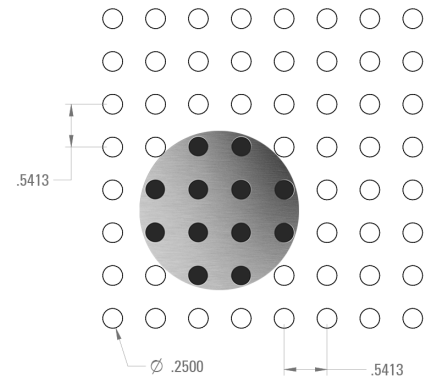
OPTIONS: Because of the large number of Perforation Patterns available, we have only shown the popular standard patterns here. If there are specific sizes and shapes required for your project, request matches from your AMD Representative to receive pattern selections available

MATERIALS

STEEL, STAINLESS STEEL,
ALUMINUM, GALVANIZED

ALLOY GRADE TYPE

Al 5052-H32, CRCQ, G90, HRCQ,



POPULAR PATTERNS

Shown in **BOLD FACE** text.